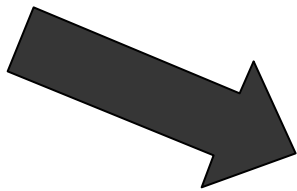


# SESSION PAPERS

**OVERVIEW & VISION**

**STANDARD TEST EQUIPMENT  
PLATFORM (MODULES)**

**GWTS UPGRADE**



**COMMON ATS ARCHITECTURE**

**HARDWARE**

**SOFTWARE**

**AIRCRAFT INTERFACE EXAMPLE**

**MISSILE AUR ATS EXAMPLE**

# **Common Test Architecture Development For Munitions Level Test Platforms**

**John J. Lohse  
Raytheon Company  
Test Systems Design Center**

**NDIA  
Systems Engineering and Supportability Conference  
San Diego, CA  
25 October 2000**

# Why The Need?

**Raytheon**

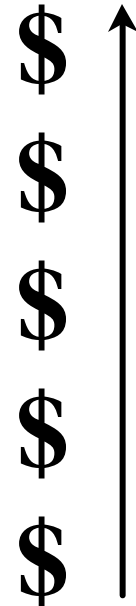
**High Cost of ATE**

**Obsolescence**

**Minimize TPS Development Effort**

**Reduction in Total Test Systems**

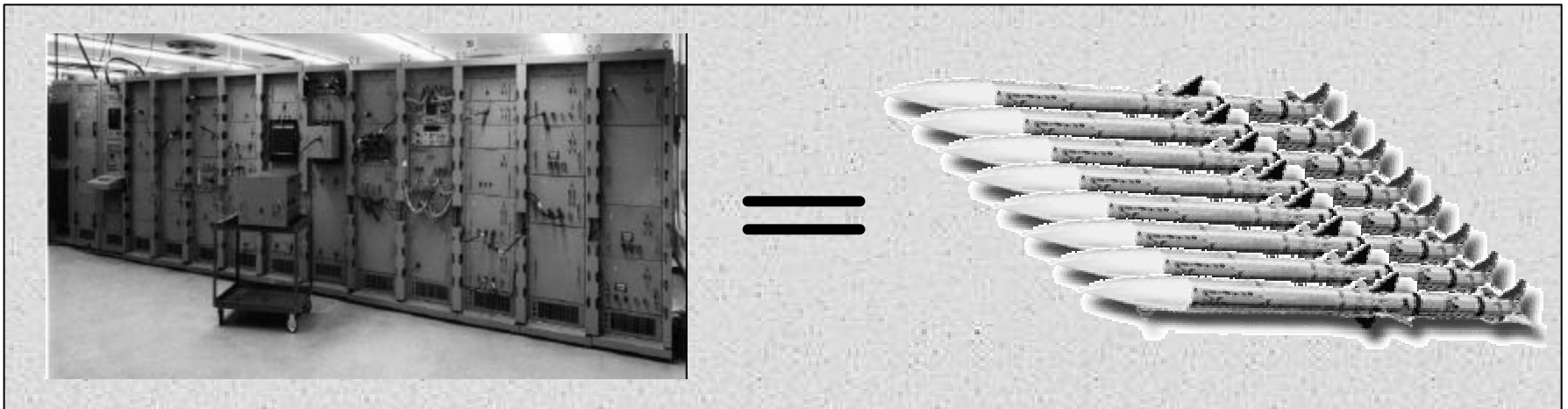
**Factory and Depot Testing**



**ATE Life Cycle Costs Continue to Escalate**

## Customers Want To Buy Missiles

## Not Test Equipment!



## Common Munitions Test Architecture

*A Joint Industry/DoD Venture*

**Modular, Adaptable, Reconfigurable**

**Capabilities Necessary to Manage Obsolescence**

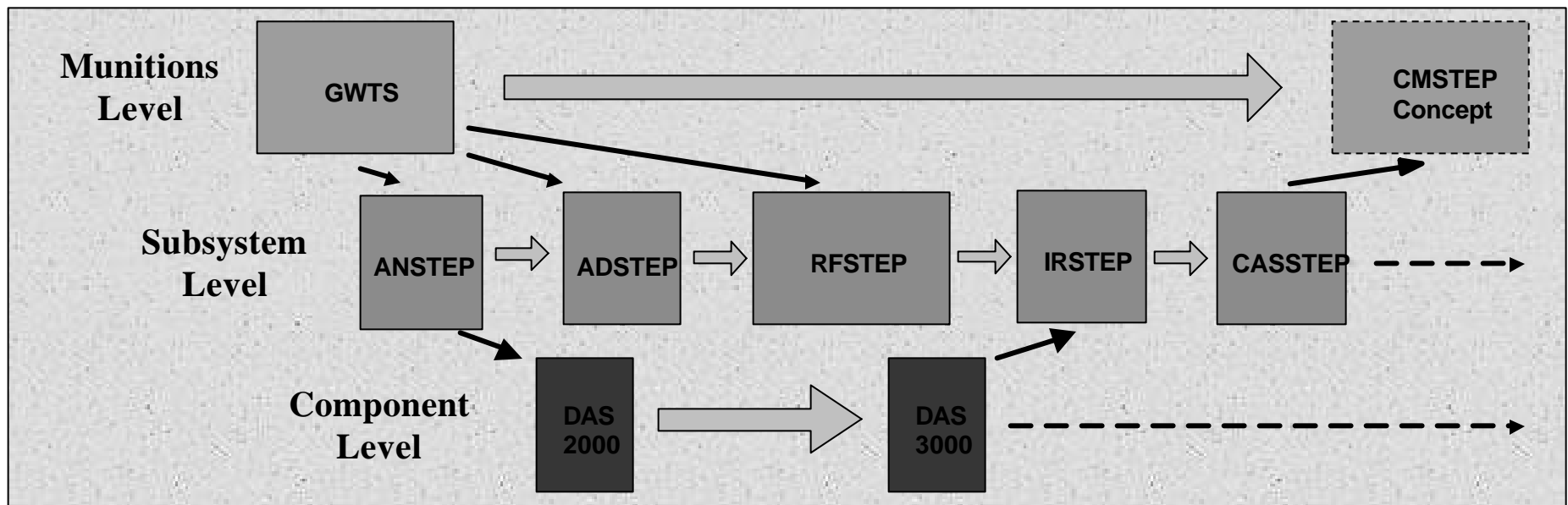
**COTS Instrumentation and Software**

**Common Internal and External Interfaces**

**Layered Software Approach**

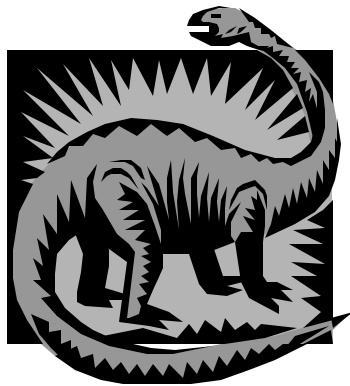
**Architecture Must Be Capable of Extending into the  
Operational Test Program Sets**

- Follow the Roadmap to Success



## Common Munitions Test Architecture (*Cornerstone of Evolution*)

- **Evolution of the Common Munitions Test Architecture**

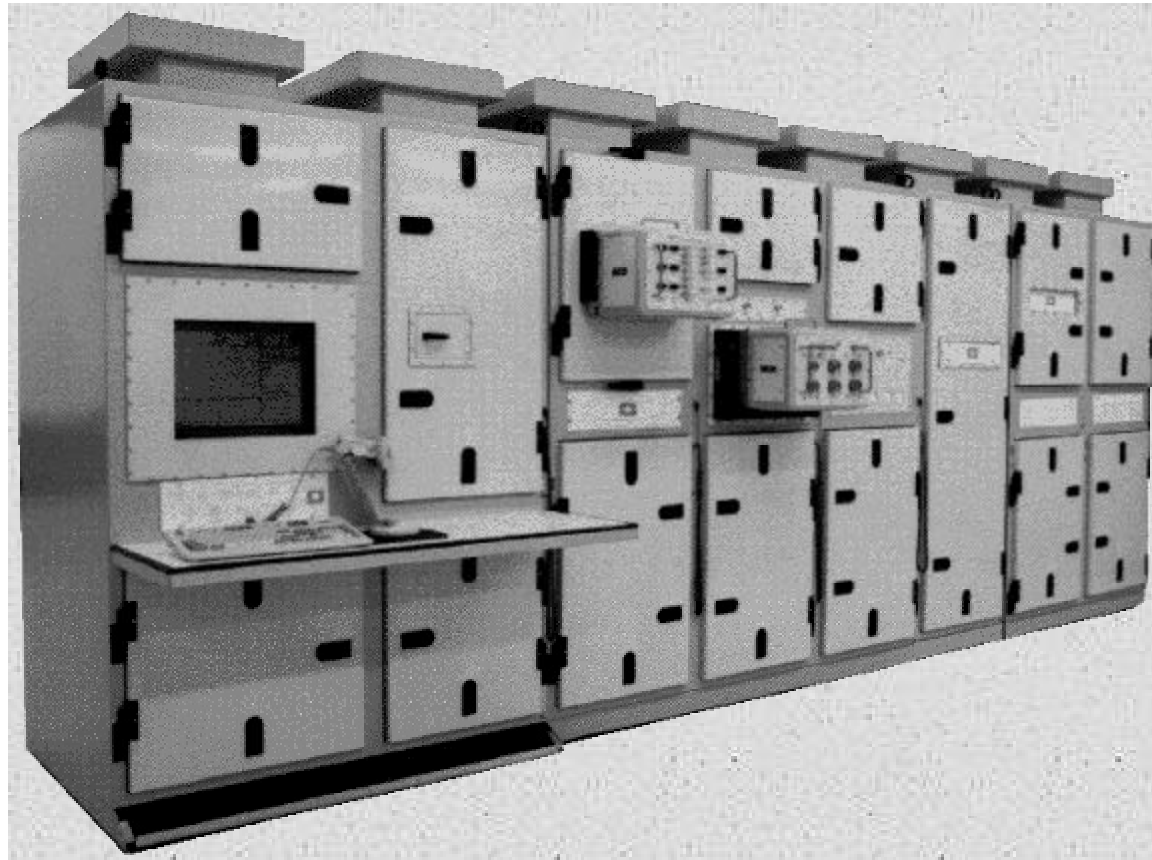


**From:**  
**Guided Weapons Test Station**  
**To:**

**Common Munitions Standard  
Test Equipment Platform  
(CMSTEP)**

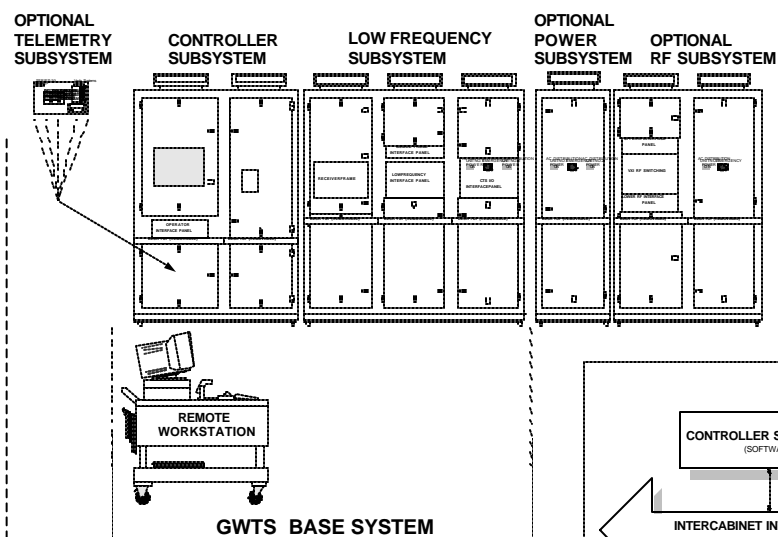


## **Guided Weapons Test Station (GWTS)**



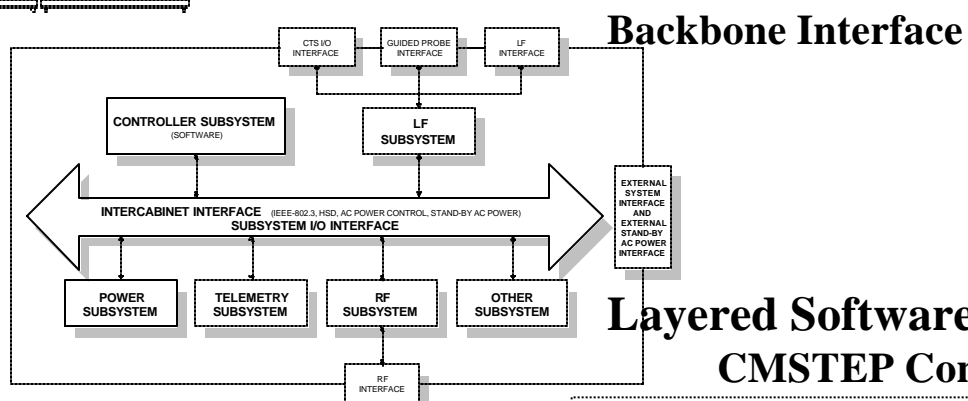
# CMSTEP Concept

**Raytheon**

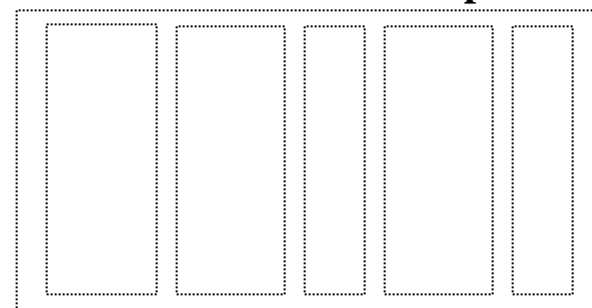


**COTS Instrumentation and Software**

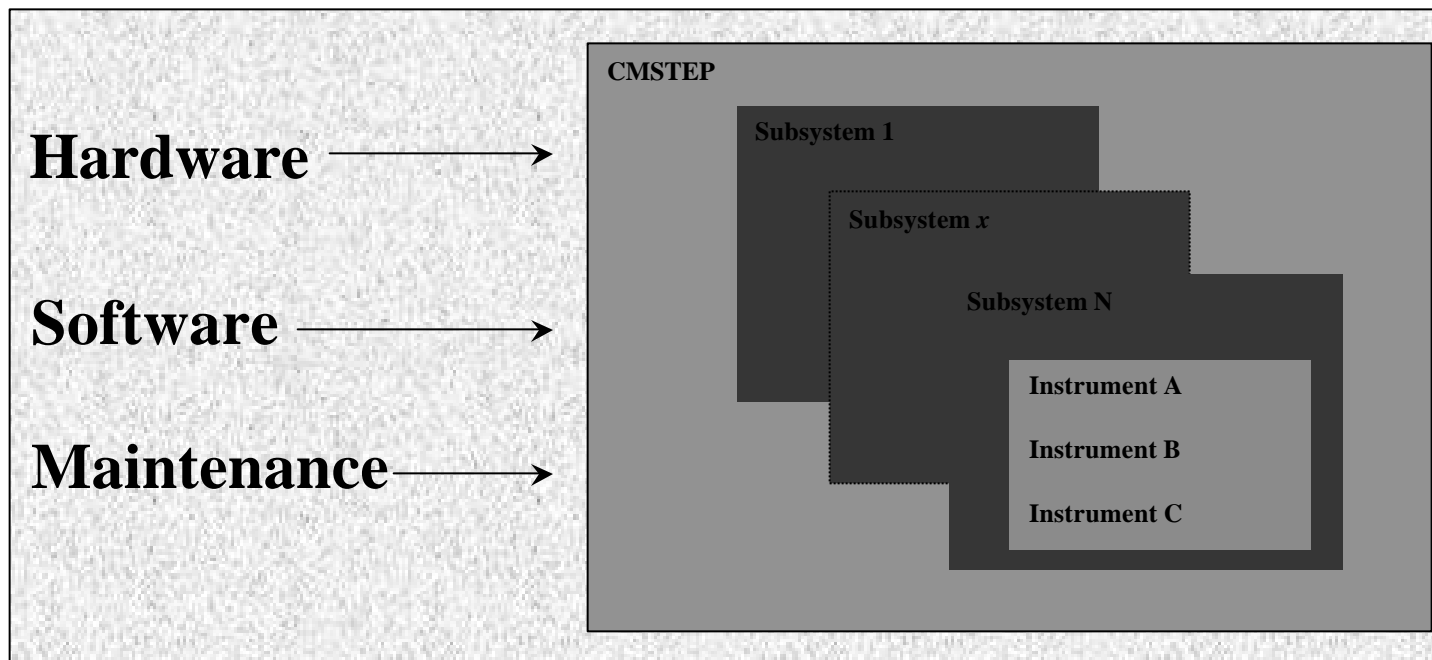
**Common Internal and External Interfaces**



**Evolution to CMSTEP**



- **CMSTEP Conceptual Design**
  - **Basic hardware, software, and maintenance building blocks which mirror one another**



- **CMSTEP Conceptual Design**

*“Disciplined Flexibility”*

**Hardware Based on RF STEP CM Approach**

- **Optional Blocks of Capability Based on Cost**

**Software Based on GWTS and IRSTEP Layered Approach**

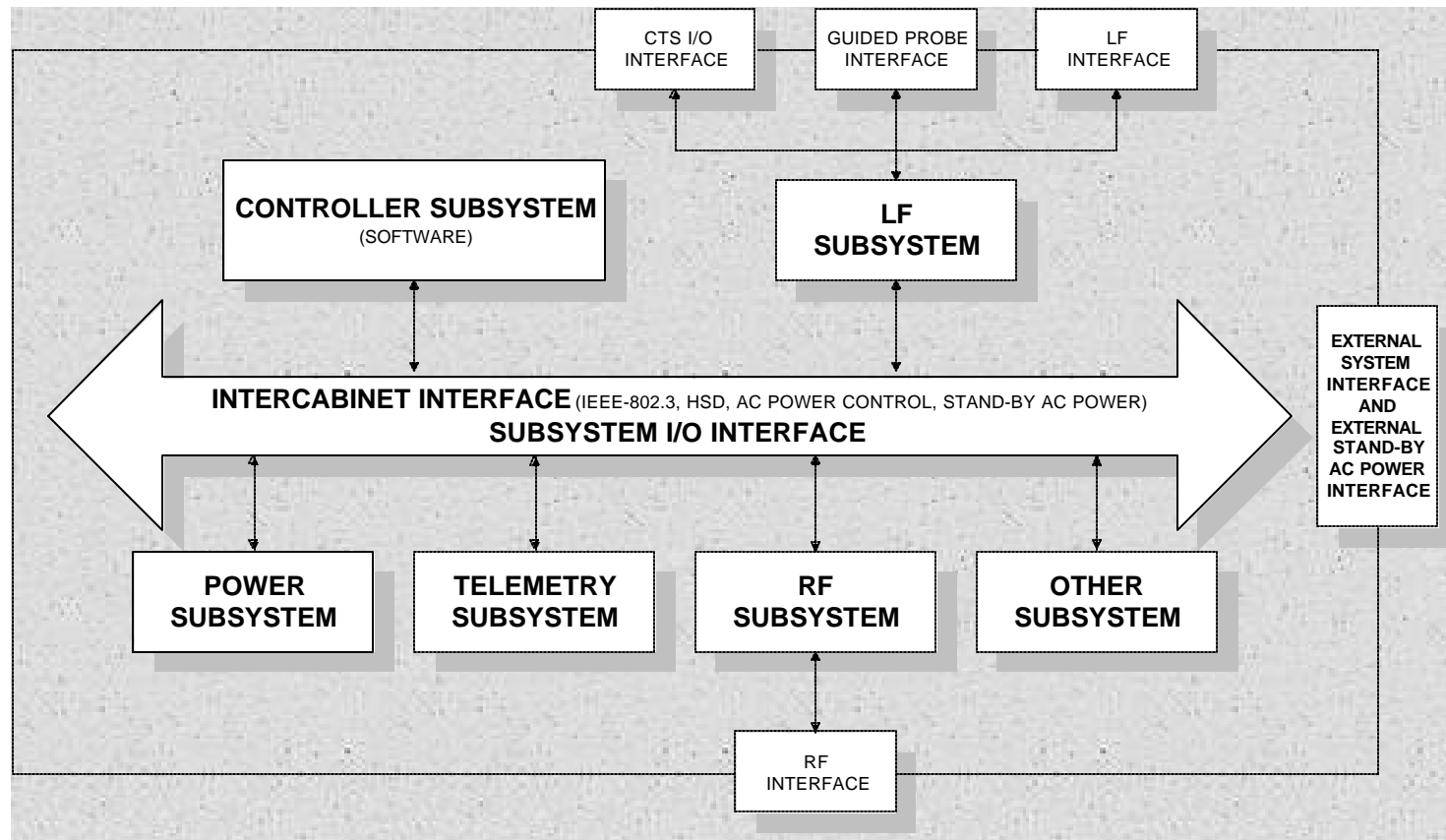
- **Flexibility Requires A More Structured Design**

**Maintenance Based on GWTS Lessons Learned**

- **Designed to Match the User’s Needs**

- **CMSTEP Hardware Conceptual Design**
  - **Backbone Interface**
  - **COTS VXI Instrumentation**
  - **Subsystem Enhancements and Options**
    - **Controller Subsystem - PC based enhanced controller**
    - **Low Frequency Subsystem - digital and switching options**
    - **Power Subsystem - munition specific capability**
    - **RF Subsystem - multiple channel and phase noise options**
    - **Add multiple test cell capability**

- **Backbone Interface**



## •Current Single Cell Depot Layout

**Control Room**



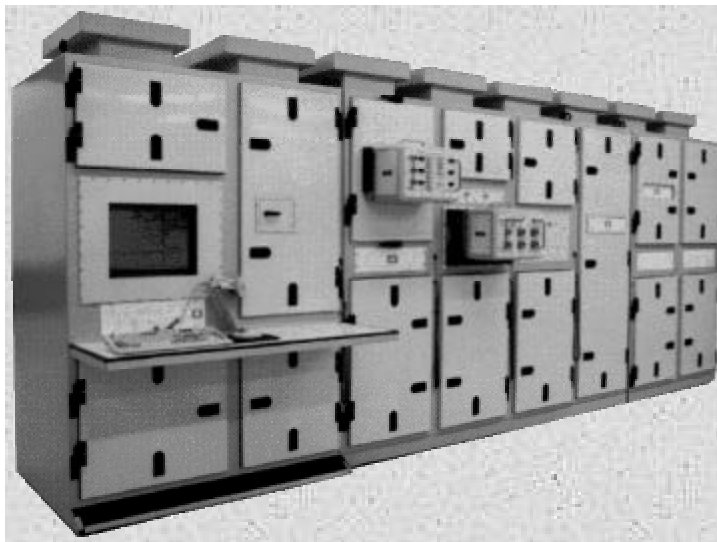
**Backbone  
Interface**

**Test Cell**



## •CMSTEP Multi-Munition Depot Layout

**Control Room**

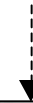


**Backbone  
Interface**

**Test  
Cell  
1**

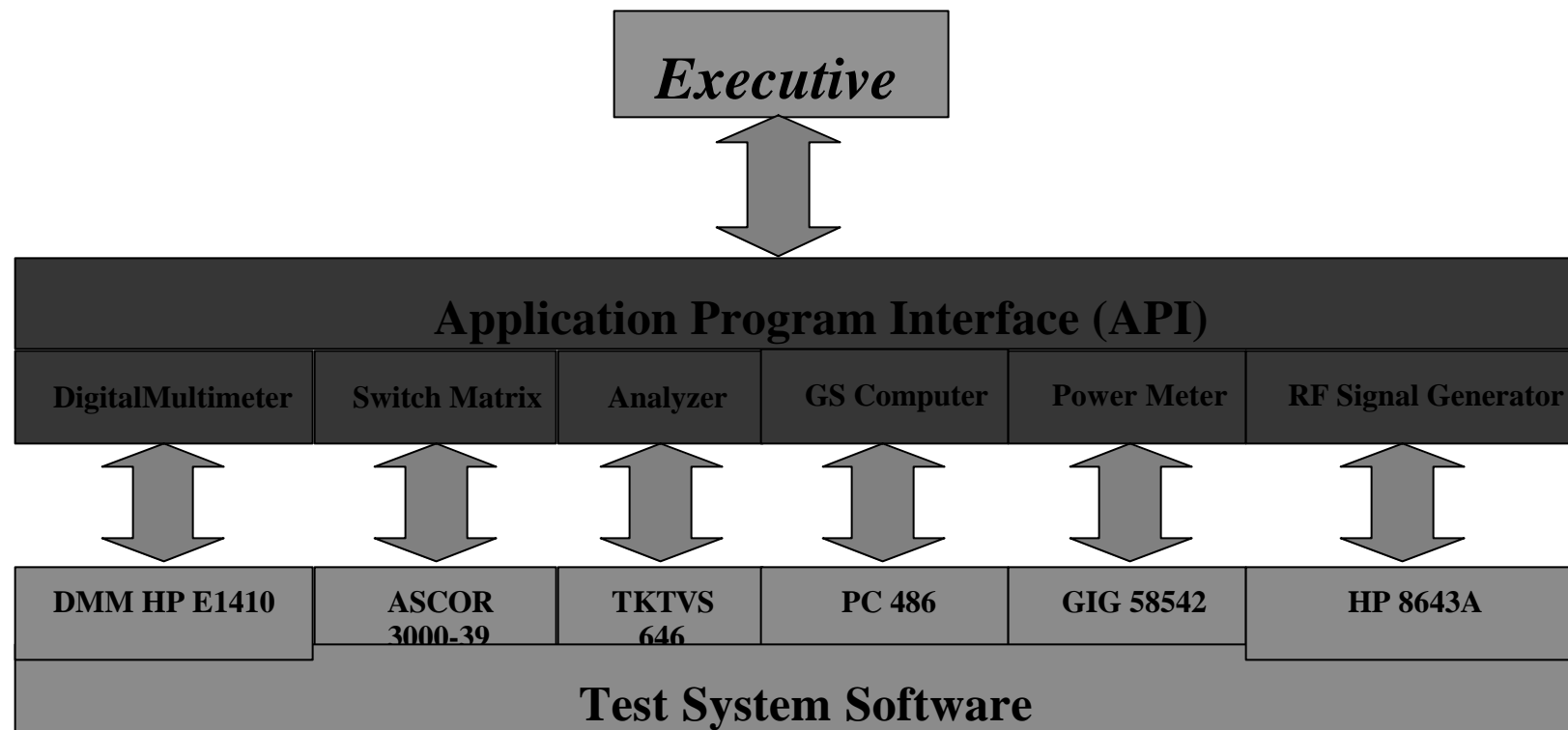
**Test  
Cell  
2**

**Test  
Cell  
N**



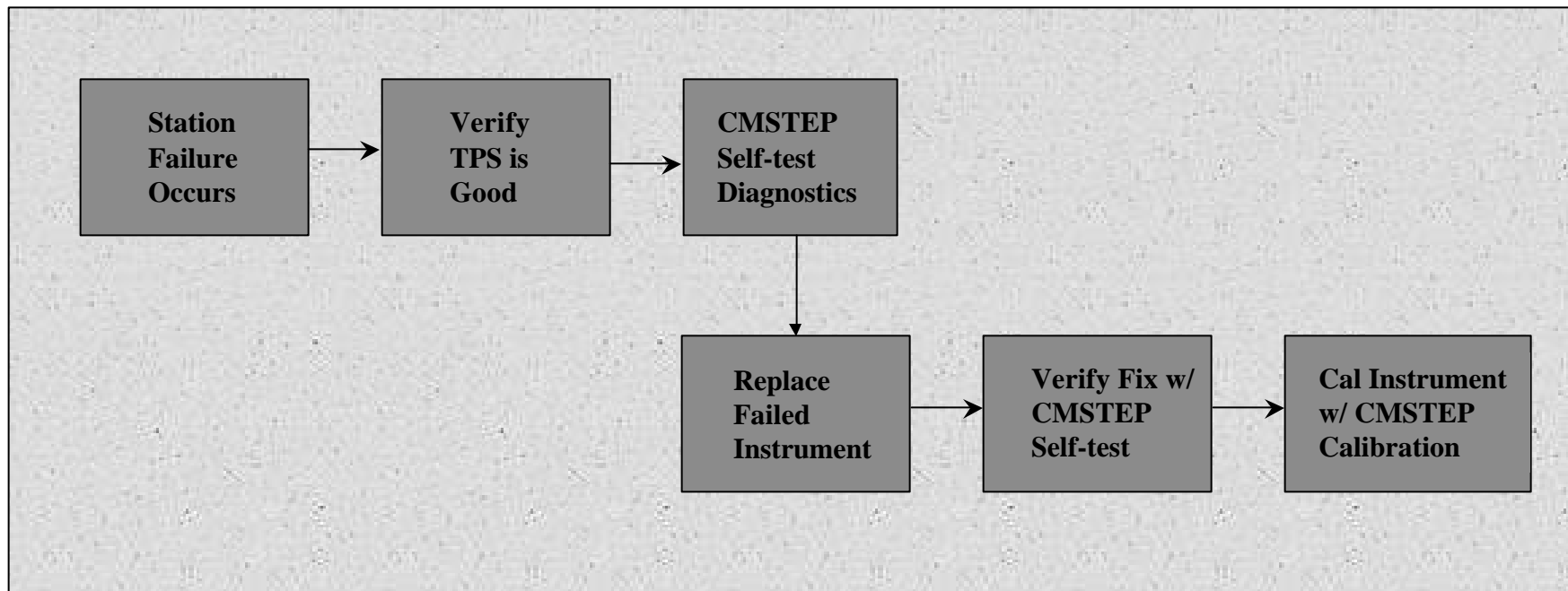
- **CMSTEP Software Conceptual Design**
  - **Layered Software Approach**
    - **Application Program Interface (API)**
      - » **Critical Software Interface to Manage Obsolescence of COTS Instrumentation**
    - **Relationship Between Hardware and Software Modules are Tightly Coupled**
    - **Significant Amount of Software Code Re-use**
      - » **Standard User Interfaces**
      - » **Program Services**
      - » **Feature Sets**

- **Software Layered Approach**



- **CMSTEP Maintenance Conceptual Design**
  - **Self-test**
    - **Ascertain the Health Status of the CMSTEP**
    - **Comprehensive CMSTEP Diagnostics and Repair Verification**
    - **TPS Self-test Used to Confirm Daily Station Readiness**
  - **Calibration**
    - **Provide Calibration of Assets Required for TPS Certification (Remove & Replace Calibration)**
    - **TPS Calibration Verifies System Level Performance**

- **CMSTEP Diagnostics and Repair Verification**



- **A Common Munitions Test Architecture is the Solution to Escalating ATE Costs**
- **Joint Industry/DoD Cooperation Strengthens Test Architecture Evolution**
- **Today's Architecture Must Evolve to Include and/or Enhance:**
  - **COTS Instrumentation and Software**
  - **Common Internal and External Interfaces**
  - **Layered Software Approach**
  - **Cost Effective “Managed Flexibility”**